

# IAPMO RESEARCH AND TESTING, INC.

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## CERTIFICATE OF LISTING

IAPMO Research and Testing, Inc. is a product certification body which tests and inspects samples taken from the supplier's stock or from the market or a combination of both to verify compliance to the requirements of applicable codes and standards. This activity is coupled with periodic surveillance of the supplier's factory and warehouses as well as the assessment of the supplier's Quality Assurance System. This listing is subject to the conditions set forth in the characteristics below and is not to be construed as any recommendation, assurance or guarantee by IAPMO Research and Testing, Inc. of the product acceptance by Authorities Having Jurisdiction.

This certificate is not evidence of current listing. To verify listing status, visit the IAPMO R&T Product Listing Directory at [pld.iapmo.org](http://pld.iapmo.org)

Effective Date: July 2019

Void After: July 2024

Product: PIPE AND FITTINGS (STAINLESS STEEL)

File No. 3247

Issued To: Blucher Metal A/s  
Pugdølvej 1  
Vildbjerg Dk-7480,  
Denmark

Identification: Each pipe and fitting shall be permanently marked with the manufacturer's name or trademark, date, type of alloy and size. The product shall also bear the cUPC® certification mark.


Characteristics: Various stainless steel drain, waste and vent fittings to be installed in accordance with the manufacturer's instructions and the requirements of the latest edition of the Uniform Plumbing Code® and the National Plumbing Code of Canada.

Products listed on this certificate have been tested by an IAPMO R&T recognized laboratory. This recognition has been granted based upon the laboratory's compliance to the applicable requirements of ISO/IEC 17025.

Products are in compliance with the following code(s):

Uniform Plumbing Code (UPC®)  
National Plumbing Code of Canada  
International Plumbing Code (IPC®)

  
Chairman, Product Certification Committee

  
CEO, The IAPMO Group



This listing period is based upon the last date of the month indicated on the Effective Date and Void After Date shown above. Any change in material, manufacturing process, marking or design without having first obtained the approval of the Product Certification Committee, or any evidence of non-compliance with applicable codes and standards or of inferior workmanship, may be deemed sufficient cause for revocation of this listing. Production of or reference to this form for advertising purposes may be made only by specific written permission of IAPMO Research and Testing, Inc. Any alteration of this certificate could be grounds for revocation of the listing. This document shall be reproduced in its entirety.



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Products are in compliance with the following standard(s):  
ASME A112.3.1-2007 (R2012)



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File No. 3247

Issued To: Blucher Metal A/s

### MODELS:

Note: The products are made from stainless steel grade AISI 304 and grade AISI 316L.

#### 87.5 degrees STAINLESS STEEL WATER TRAP

<u>MODEL NO.</u>	<u>SIZE</u>
525.090.050	1.97"
525.090.075	2.95"
525.090.110	4.33"
525.090.125	4.92"
525.090.160	6.30"

#### 15 degrees STAINLESS STEEL BENDS

<u>MODEL NO.</u>	<u>SIZE</u>
820.015.040	1.57"
820.015.050	1.97"
820.015.075	2.95"
820.015.082	3.23"
820.015.110	4.33"
820.015.125	4.92"
820.015.160	6.30"
820.015.200	7.87"
820.015.250	9.84"
820.015.315	12.40"

#### 30 degrees STAINLESS STEEL BENDS

<u>MODEL NO.</u>	<u>SIZE</u>
820.030.040	1.57"
820.030.050	1.97"
820.030.075	2.95"
820.030.082	3.23"
820.030.110	4.33"
820.030.125	4.92"
820.030.160	6.30"
820.030.200	7.87"
820.030.250	9.84"
820.030.315	12.40"

#### 45 degrees STAINLESS STEEL BENDS

<u>MODEL NO.</u>	<u>SIZE</u>
820.045.040	1.57"
820.045.050	1.97"



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820.045.075	2.95"
820.045.082	3.23"
820.045.110	4.33"
820.045.125	4.92"
820.045.160	6.30

### 87.5 degrees STAINLESS STEEL BENDS

<u>MODEL NO.</u>	<u>SIZE</u>
820.090.050	1.97"
820.090.075	2.95"
820.090.110	4.33"
820.090.125	4.92"
820.090.160	6.30"
820.090.200	7.87"
820.090.250	9.84"

### 89 degrees STAINLESS STEEL BENDS

<u>Model No.</u>	<u>SIZE</u>
820.090.050 A	1.97"
820.090.075 A	2.95"
820.090.110 A	4.33"
820.090.160 A	6.30"
821.090.050	1.97"
821.090.075	2.95"

### 90 degrees STAINLESS STEEL BRANCHES

<u>Model No.</u>	<u>SIZE</u>
830.050.050 A	1.97"
830.050.075 A	2.95"
830.050.110 A	4.33"
830.075.075 A	2.95"
830.075.110 A	4.33"
830.110.110 A	4.33"
830.110.160 A	6.30"
830.160.160 A	6.30

### 45 degrees STAINLESS STEEL OBLIQUE BRANCHES

<u>MODEL NO.</u>	<u>SIZE</u>
838.040.040	1.57"
838.040.050	1.97"
838.050.050	1.97"
838.050.075	2.95"
838.050.082	3.23"



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838.050.110	4.33"
838.075.075	2.95"
838.075.082	3.23"
838.075.110	4.33"
838.075.125	4.92"
838.082.082	3.23"
838.110.110	4.33"
838.110.125	4.92"
838.110.160	6.30"
838.125.125	4.92"
838.160.160	6.30"

### Stainless Steel Combination Wye and 1/8 Bends

<u>MODEL NO.</u>	<u>SIZE</u>
839.050.050	1.97"
839.050.075	2.95"
839.050.110	4.33"
839.075.075	2.95"
839.075.110	4.33"
839.110.110	4.33"
839.110.160	6.30"
839.160.160	6.30"

### STAINLESS STEEL DOUBLE RING-SEAL SOCKET

<u>MODEL NO.</u>	<u>SIZE</u>
841.040.040	1.57"
841.050.050	1.97"
841.075.075	2.95"
841.082.082	3.23"
841.110.110	4.33"
841.125.125	4.92"
841.160.160	6.30"

### SLIDING RING-SEAL SOCKET

<u>MODEL NO.</u>	<u>SIZE</u>
842.040.040	1.57"
842.050.050	1.97"
842.075.075	2.95"
842.082.082	3.23"
842.110.110	4.33"
842.125.125	4.92"
842.160.160	6.30"

### 45 degrees STAINLESS STEEL DOUBLE OBLIQUE BRANCHES



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<u>Model No.</u>	<u>SIZE</u>
836.050.050	1.97"
836.050.075	2.95"
836.050.110	4.33"
836.075.075	2.95"
836.075.110	4.33"
836.110.110	4.33"
836.110.125	4.92"
836.110.160	6.30"
836.125.125	4.92"
836.160.160	6.30"
836.200.200	7.87"
836.250.250	9.84"
837.050.050	1.97"
837.050.075	2.95"
837.050.110	4.33"
837.075.075	2.95"
837.075.110	4.33"
837.110.110	4.33"
837.110.160	6.30"
837.160.160	6.30"
838.160.200	7.87"
838.200.200	7.87"
838.200.250	9.84"
838.250.250	9.84"
838.250.315	12.40"
838.315.315	12.40"

### STAINLESS STEEL MALE ADAPTORS - BSP THREAD

<u>Model No.</u>	<u>SIZE</u>
886.050.032	1.26"
886.050.040	1.57"
886.050.050 1	.97"

### STAINLESS STEEL MALE ADAPTORS - NPT THREAD

<u>Model No.</u>	<u>SIZE</u>
886.150.032	1.26"
886.150.040	1.57"
886.150.050	1.97"

### 87.5 degrees STAINLESS STEEL BRANCHES

<u>Model No.</u>	<u>SIZE</u>
830.040.040	1.57"
830.040.050	1.97"



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830.050.050	1.97"
830.050.075	2.95"
830.050.082	3.23"
830.050.110	4.33"
830.050.160	6.30"
830.075.075	2.95"
830.075.082	3.23"
830.075.110	4.33"
830.075.125	4.92"
830.075.160	6.30"
830.082.082	3.23"
830.110.110	4.33"
830.110.125	4.92"
830.110.160	6.30"
830.125.125	4.92"
830.160.160	6.30"

## 87.5 degrees STAINLESS STEEL DOUBLE BRANCHES

<u>Model No.</u>	<u>SIZE</u>
831.050.050	1.97"
831.050.075	2.95"
831.050.110	4.33"
831.050.160	6.30"
831.075.075	2.95"
831.075.110	4.33"
831.110.110	4.33"
831.110.160	6.30"
831.160.160	6.30"
832.050.050	1.97"
832.050.075	2.95"
832.050.110	4.33"
832.075.075	2.95"
832.075.110	4.33"
832.110.110	4.33"
832.110.160	6.30"
832.160.160	6.30"

## 90 degrees STAINLESS STEEL DOUBLE BRANCHES

<u>Model No.</u>	<u>SIZE</u>
831.050.050 A	1.97"
831.050.075 A	2.95"
831.050.110 A	4.33"
831.075.075 A	2.95"
831.075.110 A	4.33"



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831.110.110 A	4.33"
831.110.160 A	6.30"
831.160.160 A	6.30"
832.050.050 A	1.97"
832.050.075 A	2.95"
832.050.110 A	4.33"
832.075.075 A	2.95"
832.075.110 A	4.33"
832.110.110 A	4.33"
832.160.160 A	6.30"

### STAINLESS STEEL EXPANSION SOCKET

<u>MODEL NO.</u>	<u>SIZE</u>
843.095.040	1.57"
843.105.050	1.95"
843.115.075	2.95"
843.125.110	4.33"
843.140.125	4.92"
843.182.160	6.30"

### STAINLESS STEEL PIPE

<u>Model No.</u>	<u>Description</u>	<u>SIZE</u>
811.015.040	SS single hub 1.5" diameter pipe	Length .5'
811.015.050	SS single hub 2" diameter pipe	Length .5'
811.015.075	SS single hub 3" diameter pipe	Length .5'
811.015.082	SS single hub 3.5" diameter pipe	Length .5'
811.015.110	SS single hub 4" diameter pipe	Length .5'
811.015.125	SS single hub 5" diameter pipe	Length .5'
811.015.160	SS single hub 6" diameter pipe	Length .5'
811.015.200	SS single hub 8" diameter pipe	Length .5'
811.025.040	SS single hub 1.5" diameter pipe	Length .8'
811.025.050	SS single hub 2" diameter pipe	Length .8'
811.025.075	SS single hub 3" diameter pipe	Length .8'
811.025.082	SS single hub 3.5" diameter pipe	Length .8'
811.025.110	SS single hub 4" diameter pipe	Length .8'
811.025.125	SS single hub 5" diameter pipe	Length .8'
811.025.160	SS single hub 6" diameter pipe	Length .8'
811.025.200	SS single hub 8" diameter pipe	Length .8'
811.050.040	SS single hub 1.5" diameter pipe	Length 1.6'
811.050.050	SS single hub 2" diameter pipe	Length 1.6'
811.050.075	SS single hub 3" diameter pipe	Length 1.6'
811.050.082	SS single hub 3.5" diameter pipe	Length 1.6'
811.050.110	SS single hub 4" diameter pipe	Length 1.6'
811.050.125	SS single hub 5" diameter pipe	Length 1.6'
811.050.160	SS single hub 6" diameter pipe	Length 1.6'





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811.050.200	SS single hub 8" diameter pipe	Length 1.6'
811.075.040	SS single hub 1.5" diameter pipe	Length 2.5'
811.075.050	SS single hub 2" diameter pipe	Length 2.5'
811.075.075	SS single hub 3" diameter pipe	Length 2.5'
811.075.082	SS single hub 3.5" diameter pipe	Length 2.5'
811.075.110	SS single hub 4" diameter pipe	Length 2.5'
811.075.125	SS single hub 5" diameter pipe	Length 2.5'
811.075.160	SS single hub 6" diameter pipe	Length 2.5'
811.075.200	SS single hub 8" diameter pipe	Length 2.5'
811.100.040	SS single hub 1.5" diameter pipe	Length 3.3'
811.100.050	SS single hub 2" diameter pipe	Length 3.3'
811.100.075	SS single hub 3" diameter pipe	Length 3.3'
811.100.082	SS single hub 3.5" diameter pipe	Length 3.3'
811.100.110	SS single hub 4" diameter pipe	Length 3.3'
811.100.125	SS single hub 5" diameter pipe	Length 3.3'
811.100.160	SS single hub 6" diameter pipe	Length 3.3'
811.100.200	SS single hub 8" diameter pipe	Length 3.3'
811.150.040	SS single hub 1.5" diameter pipe	Length 4.9'
811.150.050	SS single hub 2" diameter pipe	Length 4.9'
811.150.075	SS single hub 3" diameter pipe	Length 4.9'
811.150.082	SS single hub 3.5" diameter pipe	Length 4.9'
811.150.110	SS single hub 4" diameter pipe	Length 4.9'
811.150.125	SS single hub 5" diameter pipe	Length 4.9'
811.150.160	SS single hub 6" diameter pipe	Length 4.9'
811.200.040	SS single hub 1.5" diameter pipe	Length 6.6'
811.200.050	SS single hub 2" diameter pipe	Length 6.6'
811.200.075	SS single hub 3" diameter pipe	Length 6.6'
811.200.082	SS single hub 3.5" diameter pipe	Length 6.6'
811.200.110	SS single hub 4" diameter pipe	Length 6.6'
811.200.125	SS single hub 5" diameter pipe	Length 6.6'
811.200.160	SS single hub 6" diameter pipe	Length 6.6'
811.200.200	SS single hub 8" diameter pipe	Length 6.6'
811.300.040	SS single hub 1.5" diameter pipe	Length 9.8'
811.300.050	SS single hub 2" diameter pipe	Length 9.8'
811.300.075	SS single hub 3" diameter pipe	Length 9.8'
811.300.082	SS single hub 3.5" diameter pipe	Length 9.8'
811.300.110	SS single hub 4" diameter pipe	Length 9.8'
811.300.125	SS single hub 5" diameter pipe	Length 9.8'
811.300.160	SS single hub 6" diameter pipe	Length 9.8'
811.300.200	SS single hub 8" diameter pipe	Length 9.8'
811.400.040	SS single hub 1.5" diameter pipe	Length 13.1'
811.400.050	SS single hub 2" diameter pipe	Length 13.1'
811.400.075	SS single hub 3" diameter pipe	Length 13.1'
811.400.082	SS single hub 3.5" diameter pipe	Length 13.1'
811.400.110	SS single hub 4" diameter pipe	Length 13.1'
811.400.125	SS single hub 5" diameter pipe	Length 13.1'
811.400.160	SS single hub 6" diameter pipe	Length 13.1'
811.500.110	SS single hub 4" diameter pipe	Length 16.4'



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811.500.075	SS single hub 3" diameter pipe	Length 16.4'
811.500.160	SS single hub 6" diameter pipe	Length 16.4
811.500.040	SS single hub 1.5" diameter pipe	Length 16.4'
811.500.050	SS single hub 2" diameter pipe	Length 16.4'
811.500.082	SS single hub 3.5" diameter pipe	Length 16.4'
811.500.125	SS single hub 5" diameter pipe	Length 16.4'
811.600.040	SS single hub 1.5" diameter pipe	Length 19.7'
811.600.050	SS single hub 2" diameter pipe	Length 19.7'
811.600.075	SS single hub 3" diameter pipe	Length 19.7'
811.600.082	SS single hub 3.5" diameter pipe	Length 19.7'
811.600.110	SS single hub 4" diameter pipe	Length 19.7'
811.600.125	SS single hub 5" diameter pipe	Length 19.7'
811.600.160	SS single hub 6" diameter pipe	Length 19.7'

### 89 degrees STAINLESS STEEL SWEPT BRANCHES

<u>Model No.</u>	<u>SIZE</u>
848.050.050 A	1.97"
848.050.075 A	2.95"
848.050.110 A	4.33"
848.075.075 A	2.95"
848.075.110 A	4.33"
848.110.110 A	4.33"
848.110.160 A	6.30"
848.160.160 A	6.30"

### STAINLESS STEEL INCREASERS

<u>Model No.</u>	<u>SIZE</u>
850.040.050	1.97"
850.040.050 C	1.97"
850.050.075	2.95"
850.050.075 C	2.95"
850.050.082	3.23"
850.050.110	4.33"
850.050.110 C	4.33"
850.075.082 C	3.23"
850.075.110	4.33"
850.075.110 C	4.33"
850.075.160	6.30"
850.082.110	4.33"
850.082.110 C	4.33"
850.110.125	4.92"
850.110.125 C	4.92"
850.110.160	6.30"
850.110.160 C	6.30"
850.125.160	6.30"



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850.125.160 C	6.30"
850.160.200	7.87"
850.160.200 C	7.87"
850.200.250	9.84"
850.200.250 C	9.84"
850.200.315	12.40"
850.200.315 C	12.40"
850.250.315	12.40"
850.250.315 C	12.40"

### STAINLESS STEEL BOTTLE WATER TRAP

<u>Model No.</u>	<u>SIZE</u>
505.032.050	1.97" UPC only
505.040.050	1.97" UPC only
505.050.050	1.97" UPC only

Note: The products above are made from stainless steel grade AISI 304 and grade AISI 316L.